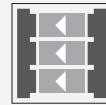




Light grid

LGS17



- Automation light grid
- Optical resolution 17 mm
- Super-fast object detection, even with 3-way beam crossover
- Software-free adjustment of height monitoring
- Object identification using integrated object recognition
- IO-Link interface for service and process data
- Optional temperature range to -30 °C

Automation light grid with beam spacing of 17 mm, IO-Link interface, push-pull output, fixed cable with M12 plug



Function

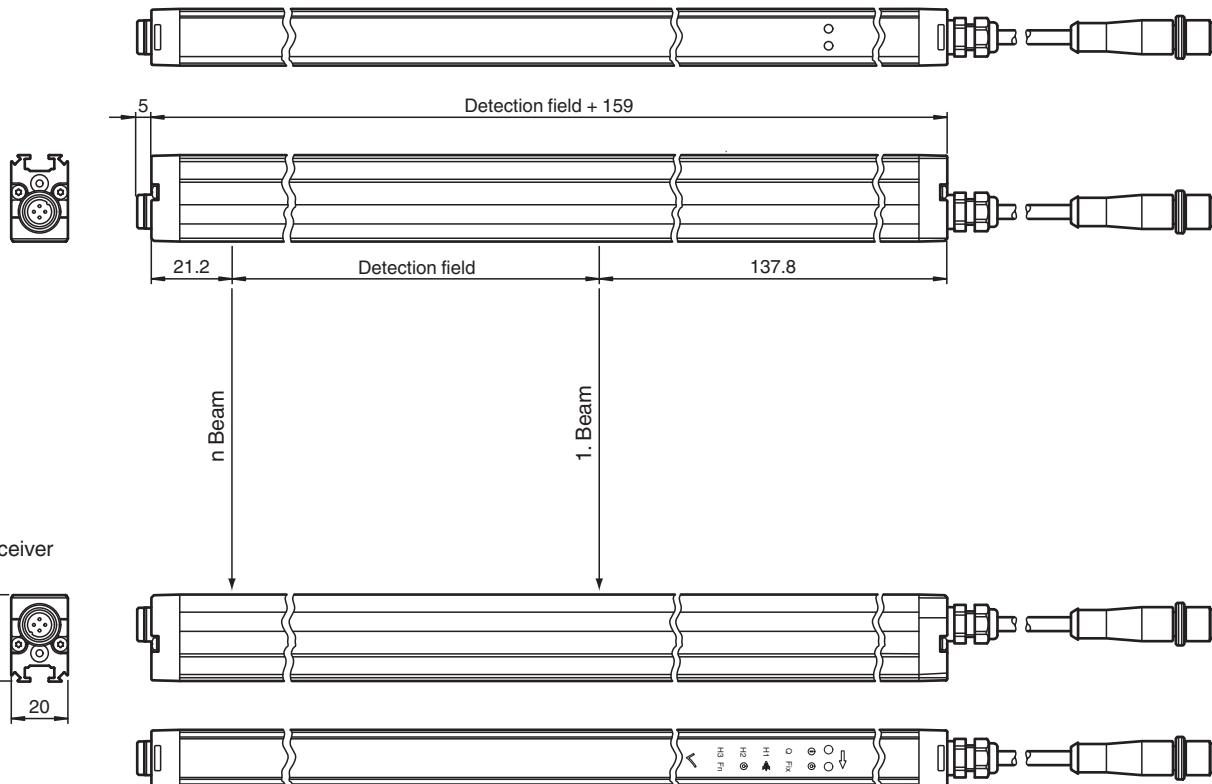
The LGS automation light grid series detects objects ranging in size from small to large. The very slender light grids have a modular design and come in different beam spacings and field heights. All signal evaluation takes place inside the unit. The lightweight systems can be integrated in their surroundings in a well-designed configuration, which means that machines and plants in temperature ranges between -30 °C ... +60 °C can be designed more compactly.

Application

- Detection of objects over large areas
- Detecting and counting irregular objects
- Measuring and sorting objects of different heights (height checking)
- Presence and overhang control in material handling systems
- Web sag monitoring
- Position or shape monitoring (object identification)

Dimensions

Transmitter



Technical Data

Release date: 2023-04-04 Date of issue: 2023-04-04 Filename: 232505_eng.pdf

General specifications

Effective detection range	Standard : 0.3 ... 6 m Option /35: 0.5 ... 8 m
Threshold detection range	Standard : 7.5 m Option /35: 10 m
Light source	IRED
Light type	modulated infrared light , 850 nm
Field height	see Table 1, max. 3200 mm
Beam crossover	Factory setting: three beam crossing, deactivateable
Beam blanking	adjustable max. 2 fixed suppressible beam areas (blanking)
Beam spacing	16.67 mm
Number of beams	see Table 1, max. 193
Operating mode	Emitter: Emitter power adjustable in two ranges
Optical resolution	without beam crossover: 17 mm with beam crossover: 8.5 mm with in 25% and 75% of the range
Opening angle	10 °
Ambient light limit	> 50000 Lux (if external light source is outside the opening angle)

Functional safety related parameters

MTTF _d	25 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	60 %

Indicators/operating means

Operation indicator	Power on: LED green, statically lit , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Technical Data

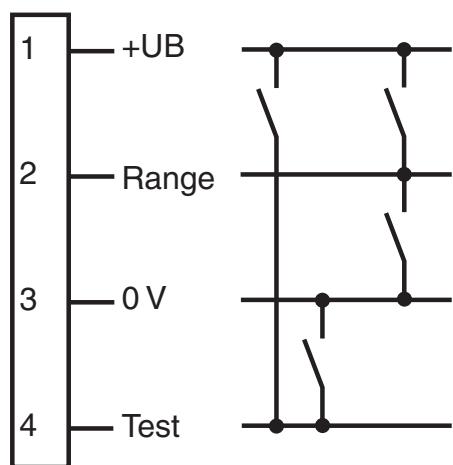
Function indicator	Emitter: Yellow LED, illuminates at high emitting power, off at low emitting power Receiver: Yellow LED: illuminates when an object is detected flashes when falling short of the operating reserve (4 Hz) Error message: Yellow LED flashes (8 Hz) in emitter and receiver	
Control elements	Receiver: 2 touch buttons for programming	
Parameterization indicator	IO link communication: green LED goes out briefly (1 Hz)	
Electrical specifications		
Operating voltage	U_B	18 ... 30 V DC
Ripple		10 %
No-load supply current	I_0	Emitter \leq 50 mA Receiver: \leq 150 mA (without outputs)
Time delay before availability	t_v	see Table 1, max. 3 s
Interface		
Interface type	IO-Link	
Protocol	IO-Link V1.0	
Mode	COM2 (38.4 kB/s)	
Input		
Test input	Emitter switch-off with +UB or 0 V at pin 4 (emitter)	
Function input	Range input activation from 1.6 m (or 2 m in case of option /35) with +UB or 0 V on pin 2 (emitter) Teach-In input for programming on pin 8 (receiver)	
Output		
Stability alarm output	Stability Control (SC) 1 PNP, short-circuit protected, reverse polarity protected on pin 2 (receiver)	
Switching type	Factory setting: dark on, Switchable to light-on mode	
Signal output	Switching output (detection field C/Q) 1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected on pin 4 (receiver), Height monitoring (H1, H2, H3) 3 push-pull (4 in 1) outputs, short-circuit proof, reverse polarity protected on pin 5, pin 6, pin 7 (receiver)	
Switching threshold	Factory setting: The signal tracking for the threshold value is deactivated, increasing the optical resolution by a maximum of 4 mm; switchable to active signal tracking	
Switching voltage	max. 30 V DC	
Switching current	max. 100 mA	
Voltage drop	U_d	\leq 2 V DC
Switching frequency	f	see Table 1, max. 129 Hz
Response time	see Table 1, max. 16 ms	
Timer function	Off-delay programmable from 0 ... 1.25 s in 5 ms steps (adjustment via IO-Link only)	
Conformity		
Communication interface	IEC 61131-9	
Product standard	EN 60947-5-2	
Approvals and certificates		
Protection class	III (IEC 61140)	
UL approval	cULus Listed	
CCC approval	CCC approval / marking not required for products rated \leq 36 V	
Ambient conditions		
Ambient temperature	Standard : -10 ... 60 °C (14 ... 140 °F) Option /146: -30 ... 60 °C (-22 ... 140 °F)	
Storage temperature	-30 ... 70 °C (-22 ... 158 °F)	
Mechanical specifications		
Conductor cross section	min. 0.25 mm ²	
Housing width	20 mm	
Housing depth	30.5 mm	
Housing length L	see Table 1, max. 3360 mm	
Degree of protection	IP67	
Connection	Emitter: connecting cable with 4-pin, M12 x 1 connector , 330 mm total length Receiver: connecting cable with 8-pin, M12 x 1 connector , 350 mm total length	
Material		
Housing	extruded aluminum section , Silver anodized	

Technical Data

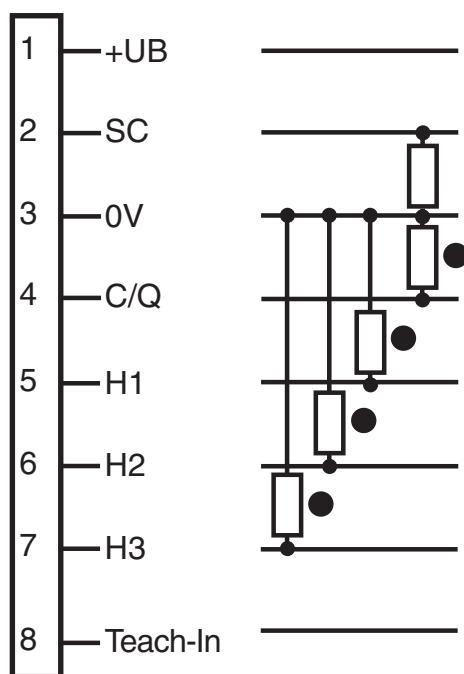
Optical face	Plastic pane , Polycarbonate
Mass	see Table 1, max. 1750 g (per profile)
Cable length	max. 30 m

Connection Assignment

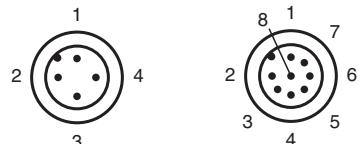
Transmitter



Receiver

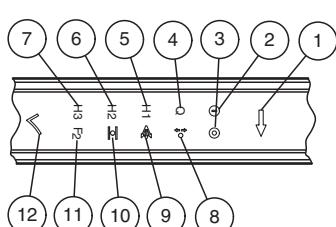


Connection Assignment



Assembly

Release date: 2023-04-04 Date of issue: 2023-04-04 Filename: 232505_eng.pdf



1	Menu button	yellow	7	Height checking 3	yellow
2	Operating indicator	green	8	Object floating	yellow
3	Status display	yellow	9	Crossing	yellow
4	Q object	yellow	10	Peripheral beam tolerance	yellow
5	Height checking 1	yellow	11	2nd level	yellow
6	Height checking 2	yellow	12	OK button	yellow

2nd level: Beam collimation, inverse mode,
light-on/dark-on switching, reset factory setting,
signal tracking

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group
www.pepperl-fuchs.com

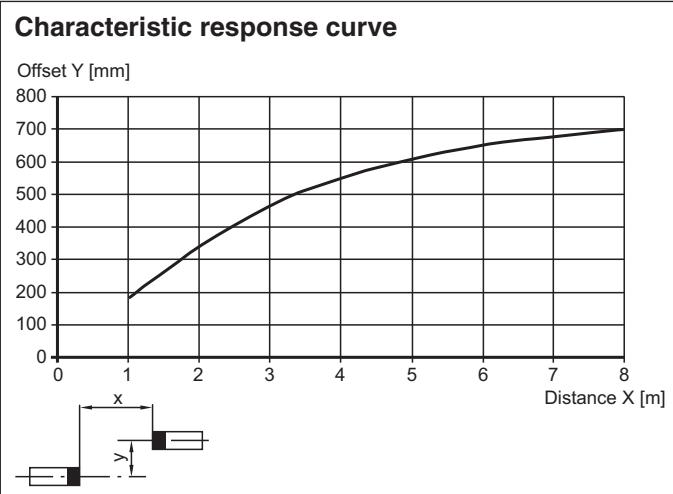
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 PEPPERL+FUCHS

Characteristic Curve



System Description

The light grid consists of an emitter and a receiver, between which is the area to be monitored.

The switching command is initiated by the entry or existence of a body/object in the monitoring field.

The modular system design supports a wide range of distances for the lines of light. Optimum implementation of the light grids for specific application requirements is thus possible.

The system also has 3 switch outputs for height checking.

The system is programmed using the integrated touch field or the IO-Link interface.

Accessories

	OMH-SLCT-06	Swivel Bracket
	V19-G-EMV-BK0,3M-PVC-V19-G	Double-ended cordset, M12 to M12, with EMC filter, 8-pin, PVC cable
	OMH-LGS-01	Attachment aid for light grid series LGS/LGM
	OMH-SLCT-01	Quick clamp and adjustment system
	OMH-SLCT-03	Mounting bracket including adjustment
	OMH-SLCT-04	Mounting bracket including adjustment (with loose bearing)
	OMH-SLCT-05	Mounting bracket including adjustment
	AA SLCT-01	Profile alignment aid; simplified alignment of the SLCS and SLCT safety light curtains
	V1-G-BK2M-PUR-U	Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable black, UL approved, drag chain suitable, torsion resistant
	V1-G-BK5M-PUR-U	Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable black, UL approved, drag chain suitable, torsion resistant
	V1-G-BK10M-PUR-U	Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable black, UL approved, drag chain suitable, torsion resistant

Accessories

	V1-G-BK15M-PUR-U	Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable black, UL approved, drag chain suitable, torsion resistant
	V19-G-BK10M-PUR-IEC	Female cordset, M12, 8-pin, PUR-cable
	V19-G-BK2M-PUR-IEC	Female cordset, M12, 8-pin, PUR-cable
	V19-G-BK5M-PUR-IEC	Female cordset, M12, 8-pin, PUR-cable
	V19-G-BK2M-PUR-U-V1-G	Cordset M12 socket straight A-coded 8-pin to M12 plug straight A-coded 4-pin, PUR cable black, UL approved, drag chain suitable, torsion resistant
	PACTware 4.1	FDT Framework
	V1-G-BK0,6M-PUR-U-V1-G-LGS25T	Cordset, LGS25 light grids to ICE modules/WIS 2, M12 to M12, PUR cable, 4-pin
	ICE2-8IOL-G65L-V1D	EtherNet/IP IO-Link master with 8 inputs/outputs
	ICE3-8IOL-G65L-V1D	PROFINET IO IO-Link master with 8 inputs/outputs
	ICE1-8IOL-G30L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE1-8IOL-G60L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE2-8IOL-K45P-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, push-in connectors
	ICE2-8IOL-K45S-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	ICE3-8IOL-K45P-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, push-in terminals
	ICE3-8IOL-K45S-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	IO-Link-Master02-USB	IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

Technical Features

Table 1:**Switch-on delay, maximum switching frequency and maximum time delay before availability:**

Field height [mm]	Switch-on delay Q [ms] without object parameterization		Switch-on delay Q [ms] with object parameterization, HQn outputs		Max. switching frequency [Hz]	Max. time delay before availability tv [s]
	typ.	max.	typ.	max.		
100	3	4	5	7	129	0.8
200	3	5	5	7	118	0.9
300	3	5	6	8	109	1.0
400	3	5	6	9	101	1.0
500	3	6	6	10	94	1.1
600	3	6	7	10	88	1.2
700	4	7	7	11	82	1.3
800	4	7	7	12	78	1.3
900	4	7	8	13	73	1.4
1000	4	8	8	13	70	1.5
1100	4	8	9	14	66	1.5
1200	5	8	9	15	63	1.6
1300	5	9	9	16	60	1.7
1400	5	9	10	16	58	1.8
1500	5	10	10	17	56	1.8
1600	5	10	10	18	53	1.9
1700	6	10	11	19	51	2.0
1800	6	11	11	19	49	2.0
1900	6	11	12	20	48	2.1
2000	6	11	12	21	46	2.2
2100	6	12	12	22	45	2.3
2200	6	12	13	22	43	2.3
2300	7	13	13	23	42	2.4
2400	7	13	13	24	41	2.5
2500	7	13	14	25	40	2.5
2600	7	14	14	25	38	2.6
2700	7	14	15	26	37	2.7
2800	8	14	15	27	36	2.8
2900	8	15	15	27	35	2.8
3000	8	15	16	28	35	2.9
3100	8	16	16	29	34	3.0
3200	8	16	16	30	33	3.0

Number of beams, housing length and weight:

Field height [mm]	Number of beams	Overall length of the transmitter/receiver unit [mm]	Weight of the transmitter/receiver unit [g]
100	7	260	200
200	13	360	250

Field height [mm]	Number of beams	Overall length of the transmitter/receiver unit [mm]	Weight of the transmitter/receiver unit [g]
300	19	460	300
400	25	560	350
500	31	660	400
600	37	760	450
700	43	860	500
800	49	960	550
900	55	1060	600
1000	61	1160	650
1100	67	1260	700
1200	73	1360	750
1300	79	1460	800
1400	85	1560	850
1500	91	1660	900
1600	97	1760	950
1700	103	1860	1000
1800	109	1960	1050
1900	115	2060	1100
2000	121	2160	1150
2100	127	2260	1200
2200	133	2360	1250
2300	139	2460	1300
2400	145	2560	1350
2500	151	2660	1400
2600	157	2760	1450
2700	163	2860	1500
2800	169	2960	1550
2900	175	3060	1600
3000	181	3160	1650
3100	187	3260	1700
3200	193	3360	1750

Design and function

Safety information

The device must only be operated with Safety Extra Low Voltage (SELV) with safe electrical disconnection. Intervention and repairs must only be carried out by your suppliers.

The system must be serviced and checked regularly.

A clean, soft cloth can be used for cleaning. Aggressive, abrasive cleaning agents that damage the surface must be avoided. The device must not be subjected to hard knocks or vibration.

Commissioning

Prerequisites

- The transmitter and receiver must be installed and aligned correctly.
- The electrical connection must be established according to the connection diagram.
- The signal output must respond to object detection.
- If at least one light beam is interrupted, the output remains active as long as the object is detected.
- Measure operating voltage

Fault location

- Check the cabling.
- Check the transmitter and receiver for dirt and clean if necessary.

Function displays

Behind the optics cover on the connection side of the profiles there is a green Power ON operating indicator LED and a yellow status display LED.

Transmitter

Function	Diagnostic description
Green operating indicator LED lights up statically	Power on
Green operating indicator LED is dark and yellow status indicator flashes	Power save mode
Yellow status indicator LED is dark	Transmitter with low transmitting power
Yellow status indicator LED lights up statically	Transmitter with high transmitting power
Yellow status indicator LED flashes quickly (approx. 8 Hz)	Error condition
Yellow status indicator LED light changes for short time	Test input is activated

Receiver

Function	Diagnostic description
Green operating indicator LED lights up statically	Power on
Green operating indicator LED is dark	Power save mode
Green operating indicator LED flashes with brief interruption	IO-Link mode active, parameterisation only possible via IO-Link
Green operating indicator LED flashes (4 Hz)	Error condition: Short circuit at the outputs
Yellow status indicator LED lights up statically	Detection field interrupted
Yellow status indicator LED is dark	Detection field is enabled.
Yellow status indicator LED flashes (approx. 4 Hz)	Insufficient function reserve
Yellow status indicator LED flashes quickly (approx. 8 Hz)	Error condition: Incorrect signal measurement

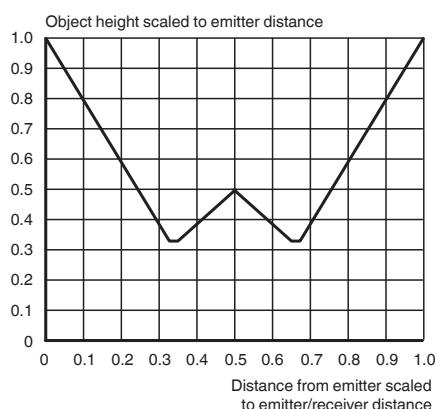
Resolution and beam clearance

The mechanical beam clearance determines the smallest detectable object size. Crossing the light beams increases the resolution of the light grid.

The devices are delivered without programmed height checking. The beam is crossed three times.

Resolution of the crossed beam arrangement

If three-way crossing of the beams is programmed, the resolution increases. For a three-way crossing, this means that the increased resolution is offered after 25 % of the transmitter range or receiver range. It must therefore be ensured that all objects pass transmitters or receivers with this clearance.



Type Code

